



## Replacement Drawer Front or Box Premier and Royale Cabinets

### Tools and Supplies Needed:

- (2) Wooden Dowels (included)
- Rubber Mallet
- Pliers
- Wood Glue
- Water

### Separate the Drawer Front from the Drawer Box:

1. Remove hardware from drawer.
2. Hold drawer box, with drawer front down a few inches above a soft surface
3. Gently strike the back side of lower edge of drawer front with the rubber mallet until the front drops onto soft surface.



4. Rub splintered wood off of drawer front.  
**Caution: Use hard material to avoid splinters.**
  - ***Are you replacing the drawer front?***  
*If so, skip this step and go to Step 6.*



5. Go to **Assemble the Drawer.**

To replace the *Drawer Front* you must, **Prepare the Drawer Box for Re-Use:**

6. Pull and twist pin nails towards the center of drawer box.

- Don't pull toward the outside edge-- This will leave dents on outside edge of drawer box.



7. Pull dowel straight out of drawer box.
  - Bending dowel will cause the dowel to break.
  - If dowel breaks, drill it out with a 5mm drill bit.

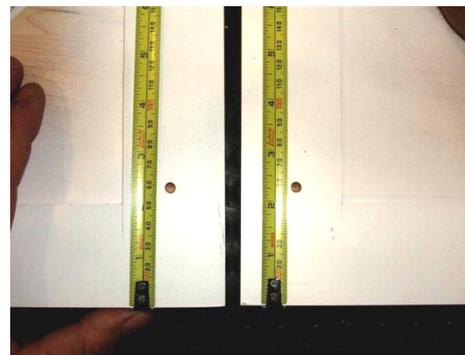


8. Rub splintered wood off of drawer box.



9. Measure the distance between the bottom of the hole and the bottom edge of both replacement and original drawer front to ensure proper drilling.

**IMPORTANT!** Drawers on the same cabinet often have different distances at this measurement.



## Assemble the Drawer.

10. Apply wood glue to the back of drawer front.

- Glue needs to be in a small bead down each side of drawer front and along panel back as shown below.



11. Spray water on the entire dowel.

- Don't dip the dowel into water.
- If you don't have a spray bottle, dab a couple of drops of wood glue on each end of the dowel right before assembly.



12. Tap dowel into drawer box.

13. Press drawer front firmly onto the drawer box.



14. Attach hardware to the drawer.

- This helps clamp the drawer front to the drawer box.

15. Allow the glue to dry a few hours.

16. Slide drawer into the cabinet.